GENERAL INFORMATION

PROCEDURE FOR HANDLING CHASSIS/DEALER CLAIMS 1
General 1
Shipments Received from Truckaway or Driveaway Company 1
If Received from Railroad 1
Filing a Claim 1
Disposition of Damaged Parts 1

GOVERNMENT REGULATIONS 1
Introduction 1
Responsibility for Complete Vehicle Performance 2
Noise Emission Standards for Transportation Equipment–Medium and Heavy Trucks 2
40 CFR PART 205 2

TRUCK–CAMPER LOADING 2
Consumer Information Regulation 575.103-Truck Camper Loading ... 2

Limitations on Recommended CG Zones 3
Forward Limit 3
Rearward Limit 3

Loading Instructions 3

Definition of Terms 4

LIMITATIONS 5

Instructions for Prospective Truck Purchasers 5
Vehicle Selection and Weight Analysis 5

Worksheet–Cargo Weight Rating 6

Truck–Camper Loading Dimensions 7
S Series Pickup 7
C/K Series Pickup 7
C/K Series Pickups 8

Model Codes and Dimensions 9
Regular Cab Models 9
Extended/Club Cab Models 10
Regular Cab Models 10
Extended/Club Cab Models 11
Crew Cab Models 11

Calculations to Determine Forward (A) and Rearward (B) Location of Center of Gravity for Cargo Weight Rating 12
Calculations for Dimension A 12
Calculations for Dimension B 12

Method of Certification by GM 13
Completed Vehicle 13
Certification Labels 13

Method of Certification 13
Incomplete Vehicles 13
Models 13

Vehicle Classification and GM Application 14

Federal Regulation – Tires 14

Chevrolet Regions Sales/Service – Commercial/Personal Use 15

Pontiac/GMC Regions Sales/Service – Commercial/Personal Use .. 16

Base Model Weight Information 17
Payload Definition 17
Cargo Weight Definition 17
S–Series Pickup 18
C/K Pickup (Current) 18
C/K Pickup (New) 18
C/K Chassis Cab 19
C 3500 HD Chassis Cab 19
S/T Utility 19
C/K Utility 19
C/K Suburban 20
M/L Cargo Van 20
M/L Passenger Van 20
G Van Cargo 20
G Van Passenger 20

Commercial Cutaway 20
R/V Cutaway 20
Forward Control Chassis 21
Forward Control School Bus Chassis 21

Payload Determination 22
Payload Definition 22

Incomplete Vehicle Payload Determination 22
Payload Definition 22

Percentage Body and Payload Weight at Front Axle 23

Reserve Capacity Determination 23
Cargo Weight Definition 23
Reserve Capacity Determination Sample 25
Reserve Capacity Determination 25

TRAILERING ELECTRICAL INFORMATION 26
Trailer Harness Release 26
Trailer Harness Wire Colors 26
Vehicle to Trailer Electrical System Setup 27
General Information 27

How to Use GCWRs to Determine Powertrain and Rear Axle Ratio for Trailering 28
GCWR Rating For Rear Axle Ratio and Engine Combination with Automatic Transmission 28
GCWR Rating For Rear Axle Ratio and Engine Combination with Manual Transmission 29

Trailering Special Packages 29

All–New Sierra Maximum Trailer Ratings 30
Trailering Information 30
Suspension Chart 30
Vortec 4.3L V6 Engine 30
Vortec 4.8L V8 Engine 30
Vortec 5.3L V8 Engine 30
Vortec 6.0L V8 Engine 30

P Truck Forward Control Chassis Trailering Information 31
Sway Control 31
Weight Carrying Trailer Hitch 31
Weight Distributing Trailer Hitch Platform 31
Fifth–Wheel Trailer Hitch 31

C/K Pickup Maximum Trailer Ratings (Manual Transmission) 32
Vortec 4.3L L35 Engine 32
Vortec 5.0L L30 Engine 32
Vortec 5.7L L31 Engine 32
6.5L L65 Turbo Diesel Engine 32
Vortec 7.4L L29 Engine 32

C/K Pickup Maximum Trailer Ratings (Automatic Transmission) 33
Vortec 4.3L L35 Engine 33
Vortec 5.0L L30 Engine 33
Vortec 5.7L L31 Engine 34
6.5L L56/L65 Turbo Diesel Engine 34
Vortec 7.4L L29 Engine 34

C/K Pickup Maximum Trailer Ratings (5th Wheel Hitch) 35
Vortec 5.0L L30 Engine 35
Vortec 5.7L L31 Engine 35
6.5L L56/L65 Turbo Diesel Engine 35
6.5L L56/L65 Turbo Diesel Engine 35
Vortec 7.4L L29 Engine 35

C/K Utility Maximum Trailer Ratings 36
Vortec 5.7L L31 Engine 36
6.5L L56/L65 Turbo Diesel Engine 36

Suburban Maximum Trailer Ratings 37
Vortec 5.7L L31 Engine 37
6.5L L56/L65 Turbo Diesel Engine 37
Vortec 7.4L L29 Engine 37

S/T Pickup Maximum Trailer Ratings 38
2.2L LN2 Engine 38
Vortec 4.3L L35/LF6 Engine 38
Vortec 4.3L L35/LF6 Engine 38

S/T Utility Maximum Trailer Ratings 38
Vortec 4.3L L35 Engine 38
Vortec 4.3L L35 Engine 38

M/L Van Weight Distributing Hitch Trailering Chart 39
Vortec 4.3L L35 Engine 39

G Van Maximum Trailer Ratings 39
Vortec 4.3L L35 Engine 39
Vortec 5.0L L30 Engine 39
Vortec 5.7L L31 Engine 40
6.5L L56/L65 Turbo Diesel Diesel 40
Vortec 7.4L L29 Engine 40

WEIGHTS AND MEASURES 41
Standard Weights and Measures 41
Metric Weights and Measures 41
Equivalent Weights and Measures 41
Decimal Equivalents of Parts of an Inch 42
Approximate Weight of Materials 42

Metric/U.S. Customary Conversion Table 46

LIGHT DUTY 10/1500 – 30/3500 SERIES MODEL IDENTIFICATION SYSTEM 47

S/T TRUCK

BODY BUILDERS INSTRUCTIONS 1

Section 0 – General Instructions 1

Section 1 – Body 1

Air Conditioning 2

Section 2 – Frame 2

Flanges 2

Holes 2

Welding 2

Alterations 2

Shear Plate Attachments 2

Section 3 – Front Suspension 3

Section 4 – Rear Suspension 3

Section 5 – Brakes 3

Section 6 – Engine 3

Section 7 – Transmission 4

Section 8 – Fuel and Exhaust 4

Fuel Systems 4

Fuel Lines 4

Fuel Tank 5

Exhaust System 5

Section 9 – Steering 6

Section 10 – Tires 6

Section 12 – Electrical Battery and Battery Cables 6

Accessory Power Supply Feed: 7

Section 13 – Cooling 7

CHASSIS

S/T 10003 Pickup, General Arrangement 8

S/T 10516–2 Door Utility, General Arrangement 9

S/T 10506–4 Door Utility, General Arrangement 10

PICKUP WEIGHT DISTRIBUTION 11

S/T PICKUP BOX REMOVAL PROGRAM 11

BODY

S/T 10603 Pickup, Regular Cab with Short Box, General Arrangement 12

S/T 10603 Pickup, Regular Cab with Short Box, Hi-Wider, General Arrangement 13

S/T 10603 Pickup, Regular Cab with Short Box, Isuzu, General Arrangement 14

S/T 10803 Pickup, Regular Cab with Long Box, General Arrangement 15

S/T 10653 Pickup, Extended Cab with Short Box, General Arrangement 16

S/T 10003 Pickup, Front End Sheet Metal Arrangement (Chevrolet/GMC) 17

S/T 10000 Pickup, Front End Sheet Metal Arrangements (Isuzu/Bravada) 18

S/T 10003 Pickup, Cab Profile 19

S/T 100(03, 53) Pickup Box 20

S/T 100(03, 53) Pickup Box, Top Rail 21

S/T 100(03, 53) Pickup Box, Interior 22

S/T 100(03, 53) Pickup Box Sportside 23

S/T 100(03, 53) Pickup Box Sportside, Top Rail 24

S/T 100(03, 53) Pickup Box Sportside, Interior 25

S/T 10506–4 Door Utility, Exterior with End Gate, General Arrangement 26

S/T 10506–4 Door Utility, Exterior with Lift Gate, General Arrangement 27

S/T 10516–2 Door Utility, Exterior, General Arrangement 28
S/T 10516 Utility, 2 Door, Exterior, Hi-Wider, General Arrangement .. 29
S/T 10(6/8)03 Pickup, Regular Cab, Interior 30
S/T 10653 Pickup, Extended Cab, Interior 31
S/T 10003 Pickup, Interior Seating 32
S/T 10516–2 Door Utility, Interior Seating 33
S/T 10506–4 Door Utility, Interior Seating 34

FRAME

S 10603 Pickup, 2 Wheel Drive, Crossmember Arrangement 35
T 10603 Pickup, 4 Wheel Drive, Crossmember Arrangement 36
S 10803 Pickup, 2 Wheel Drive, Crossmember Arrangement 37
T 10803 Pickup, 4 Wheel Drive, Crossmember Arrangement 38
S 10653 Pickup, 2 Wheel Drive, Crossmember Arrangement 39
T 10653 Pickup, 4 Wheel Drive, Crossmember Arrangement 40
S 10506 Pickup, 2 Wheel Drive, Crossmember Arrangement 41
T 10506 Pickup, 4 Wheel Drive, Crossmember Arrangement 42
S 10516 Pickup, 2 Wheel Drive, Crossmember Arrangement 43
T 10516 Pickup, 4 Wheel Drive, Crossmember Arrangement 44
S/T 100(03, 53) Pickup, Spare Tire Carrier 45
S/T 10506–4Door Utility, Spare Tire Carrier 46
S/T 105(06, 16) Utility, Trailer Hitch Mounting 47

AXLE/SUSPENSION

S 10000 Front Axle/Tire Data Chart 48
T 10000 Front Axle/Tire Data Chart 49
S/T 10003 Pickup, Rear Axle/Tire Data Chart 50
S/T 105(06, 16) Utility, Rear Axle/Tire Data Chart 51

FUEL TANK

S/T 100(03, 53) Pickup 52
S/T 10506 Utility 4 Door 53
S/T 10516 Utility 2 Door 54

EXHAUST

S 100(03, 53) Pickup, Gas Engine 2.2L L4, Option LN2 55
S 100(03, 53) Pickup, Gas Engine 4.3L V6, Option LB4–ZR2 56
T 100(03, 53) Pickup, Gas Engine 4.3L V6, Option LB4–ZR2 57
T 106(03, 53) Hi-Wider Pickup, Gas Engine 4.3L V6, Option LB4 & ZR2 58
S 10506–4 Door Utility, Gas 4.3L V6, Option LB4 59
T 10506–4 Door Utility, Gas 4.3L V6, Option LB4 60
S 10516–2 Door Utility, Gas Engine 4.3L V6, Option LB4 61
T 10516–2 Door Utility, Gas Engine 4.3L V6, Option LB4 62

ELECTRICAL

Ordering Information 63

C/K Truck (Current)

BODY BUILDERS INSTRUCTIONS **1**

Section 0 – General Instructions **1**

Section 1 – Body **1**

Conversions 2
Air Conditioning 2
Rear Air Conditioning 2

Section 2 – Frame **2**

Flanges 2
Holes 2
Welding 2
Alterations 3
Shear Plate Attachments 3

Section 3 – Front Suspension **3**

Section 4 – Rear Suspension **3**

Section 5 – Brakes **3**

Section 6 – Engine **4**

Section 7 – Transmission **5**

Section 8 – Fuel and Exhaust **5**

Fuel Systems 5
Fuel Fill 5
Fuel Lines 6
Fuel Tank 6
Gaseous Fuel Conversions 6
Exhaust System 7

Section 9 – Steering **7**

Section 10 – Tires **7**

Section 12 – Electrical Battery and Battery Cables **8**

Auxiliary Battery (Gasoline Engines Only) 8
Accessory Power Supply Feed 8

Section 13 – Cooling **9**

CHASSIS

C 30903 (9000 GVWR) Regular Cab, 2 Wheel Drive w/6.5T Diesel Engine **10**

K 30903 (9200 GVWR) Regular Cab, 4 Wheel Drive w/6.5T Diesel Engine **11**

C (107/207)53 Extended Cab, 2 Wheel Drive w/6.5T Diesel Engine **12**

K (107/207)53 Extended Cab, 4 Wheel Drive w/6.5T Diesel Engine **13**

C (109/209)53 Extended Cab, 2 Wheel Drive w/6.5T Diesel Engine **14**

K (109/209)53 Extended Cab, 4 Wheel Drive w/6.5T Diesel Engine **15**

C 20953 & C6P (8600 GVWR)/C 30953 (9000 GVWR) Extended Cab, 2 Wheel Drive w/6.5T Diesel Engine **16**

K 20953 & C6P (8600 GVWR)/K 30953 (9200 GVWR) Extended Cab, 4 Wheel Drive w/6.5T Diesel Engine **17**

C (207/307)43 Crew Cab, 2 Wheel Drive **18**

K (207/307)43 Crew Cab, 4 Wheel Drive **19**

C 30943 Crew Cab, 2 Wheel Drive **20**

K 30943 Crew Cab, 4 Wheel Drive **21**

C (310/314)03 Chassis Cab, Regular Cab, 2 Wheel Drive, 10,000/11,000 GVWR w/6.5T Diesel Engine **22**

K (310/314)03 Chassis Cab, Regular Cab, 4 Wheel Drive, 12,000 GVWR w/6.5T Diesel Engine **23**

C (310/314/318)03 Chassis Cab, Regular Cab, 2 Wheel Drive, 15,000 GVWR w/6.5T Diesel Engine **24**

C (109/209)06 Suburban, 2 Wheel Drive w/6.5T Diesel Engine **25**

K (109/209)06 Suburban, 4 Wheel Drive w/6.5T Diesel Engine **26**

C 10516 Utility, 2 Wheel Drive, 2 Door **27**

K 10516 Utility, 4 Wheel Drive, 2 Door **28**

C/K 10706 Utility, 4 Door **29**

Pickup, Cargo Box Weight Distribution **30**

Chassis Cab, Body Cargo Weight Distribution **31**

Front Mounted Accessories **32**

% Front/Rear Weight Distribution for Equipment Mounted Ahead of Front Axle 32

Rear Mounted Accessories **32**

% Front/Rear Weight Distribution for Equipment Mounted Behind Rear Axle 32

Chassis Cab Payload Weight Distribution **32**

C/K Crew Cab Chassis Cab (%Front/Rear) 32

C/K Chassis Cab (%Front/Rear) 32

C/K 3500 HD Chassis Cab (%Front/Rear) 32

K 35000 Power Take Off (PTO) Transfer Case **33**

C/K 309(03/53) & C/K (310/314)03 Power Take Off (PTO) Transmission **34**

C (310/314/318)03 Power Take Off (PTO) Transmission **35**

SNOWPLOW INSTALLATION **36**

Model Availability, Recommended Procedures and Guidelines 36

Ballast Compensating Weight 36

1999 Snowplow Prep Package-Option VYU **36**

GMTG: Chevrolet/GMC 36

PICKUP BOX REMOVAL PROGRAM **38**

Alterations To Completed Vehicles 38

Fuel Tank Filler Neck (Gasoline) **39**

Fuel Tank Filler Neck (Diesel) **40**

Recommended Fuel Fill Access Zone 41

Fuel Fill System Modifications–Connector & Label (Diesel Vehicles Only) **42**

Pickup Box Removal Fuel Fill System Modifications (Diesel) **42**

Pickup Box Removal Fuel Fill System Modifications (Gasoline) **43**

Tail Lamp Assembly **44**

Federal Motor Vehicle Safety Standards **44**

FMVSS 101 – Controls and Displays 44

FMVSS 102 – Transmission Shift Level Sequence, Starter Interlock and Transmission Braking Effect 45

FMVSS 103 – Windshield Defrosting and Defogging Systems 45

FMVSS 104 – Windshield Wiping and Washing Systems 45

FMVSS 105 – Hydraulic Service Brake, Emergency Brake and Parking Brake Services 45

Allowable Center of Gravity Chart: 46

FMVSS 106 – Brake Hoses 48

FMVSS 108 – Lamps, reflective Devices and Associated Equipment 48

FMVSS 111 – Rearview Mirrors 48

FMVSS 112 – Headlamp Concealment Devices 48

FMVSS 113 – Hood Latch System 48

FMVSS 114 – Theft Proctection (GVWR of 10,000 Pounds or Less) 48

U.S. CFR 49, PART 567/CMVSS 115 – Vehicle Identification Number 49

FMVSS 116 – Motor Vehicle Brake Fluids 49

FMVSS 120 – Tire Selection and Rims for Vehicles Other than Passenger Cars 49

FMVSS 124 – Accelerator Control Systems 49

FMVSS 201 – Occupant Protection in Interior Impacts (GVWR of 10,000 Pounds or Less) 49

FMVSS 202 – Head Restraints (GVWR of 10,000 Pounds or Less) 49

FMVSS 203 – Impact Protection for the Driver from the Steering Control System (GVWR of 10,000 Pounds or Less) 49

FMVSS 204 – Steering Control Rearward Displacement (GVWR of 10,000 Pounds or Less) 49

FMVSS 205 – Glazing Materials 49

FMVSS 206 – Door Locks and Door Retention Components (Not Applicable to Bus) 50

FMVSS 207 – Seating Systems 50
FMVSS 208 – Occupant Crash Protection 50
FMVSS 209 – Seat Belt Assemblies 51
FMVSS 210 – Seat Belt Assembly Anchorages 51
FMVSS 212 – Windshield Mounting (GVWR of 10,000 Pounds or Less) 51
FMVSS 214 – Side Impact Protection (GVWR of 10,000 Pounds or Less) 51
FMVSS 216 – Roof Crush Resistance (GVWR of 6000 Pounds or Less) 51
FMVSS 219 – Windshield Zone Intrusion (GVWR of 10,000 Pounds or Less) 51
FMVSS 301 – Fuel System Integrity MPV'S, Trucks and Buses (GVWR of 10,000 Pounds or Less) 51
FMVSS 302 – Flammability of Interior Materials 52

Canadian Motor Vehicle Safety Standards 52
CMVSS 1101–Emission Device 52
CMVSS 1102–Crankcase Emission 52
CMVSS 1103–Exhaust Emission 52
CMVSS 1104–Opacity (Diesel Engine Only) 52
CMVSS 1105–Evaporate Emission (If less than 6000 GVW) 52
CMVSS 1106–Noise 52
Canadian Radio Frequency Interference Regulations 52

U.S. EPA and California Exhaust and Evaporative Emission Requirements 53
Table 'A' 54

BODY

C/K Truck, Regular Cab, Interior 55
C/K Truck, Regular Cab, Exterior 56
C/K (107/207)53, Extended Cab, Interior 57
C/K (107/207)53, Extended Cab, Exterior w/E24 Rear Access Door .. 58
C/K (207/307/309)43 Crew Cab, Interior 59
C/K (207/307/309)43 Crew Cab, Exterior 60
C/K Truck Pickup Box, Sportside, 6.5 ft. 61
C/K Truck Pickup Box, Fleetside/Wideside, 8 ft. 62
C/K Truck Pickup Box, Fleetside/Wideside and Heavy Hauler/ Big Dooley 63
C/K Truck Pickup Box, Fleetside/Wideside and Heavy Hauler/ Big Dooley 64
C/K (109/209)06 Suburban, Interior Sheet Metal 65
C/K (109/209)06 Suburban, Interior Trim 66
C/K (109/209)06 Suburban, Seating, Front 67
C/K (109/209)06 Suburban, Seating, Intermediate/Rear 68
C/K (109/209)06 Suburban, Exterior, Cargo Doors 69
C/K (109/209)06 Suburban, Exterior, End Gate 70
C/K (1/2)0906 Suburban, Side Step Running Boards, Option BVE .. 71
C/K 10516 Utility, Seating, Front/Rear 72
C/K 10516 Utility, Exterior, Cargo Doors 73
C/K 10516 Utility, Exterior, End Gate 74
C/K 10516 Utility, Side Step Running Boards, Option BVE 75
C/K 10706 Utility, Exterior 76
C/K 10706 Utility, Exterior 77
C/K 10706 Utility, Seating Arrangement 78
C/K (1/2/3)0000 Mirror Options 79
C/K Truck, Front Floor Seat Mounting 80

FRAME

C 30903 Regular Cab Pickup, Crossmember Arrangement 81
K 30903 Regular Cab Pickup, Crossmember Arrangement 82
C (1/2)0753 Extended Cab Pickup, Crossmember Arrangement 83
K (1/2)0753 Extended Cab Pickup, Crossmember Arrangement 84

C (1/2/3)0953 Extended Cab Pickup, Crossmember Arrangement ... 85

K (1/2/3)0953 Extended Cab Pickup, Crossmember Arrangement ... 86

C 30943 Crew Cab Pickup, Crossmember Arrangement 87

K 30943 Crew Cab Pickup, Crossmember Arrangement 88

C (1/2)0906 Suburban, Crossmember Arrangement 89

K (1/2)0906 Suburban, Crossmember Arrangement 90

C (310/314)03 Chassis Cab, 10,000 and 11,000 lb. GVWR, Crossmember Arrangement 91

C (310/314)03 Chassis Cab, 10,000 and 11,000 lb. GVWR, Frame Reinforcement 92

K (310/314)03 Chassis Cab, 12,000 lb. GVWR, Crossmember Arrangement 93

K (310/314)03 Chassis Cab, 12,000 lb. GVWR, Frame Reinforcement 94

C (310/314/318)03 Chassis Cab, 15,000 lb. GVWR, Crossmember Arrangement 95

C 3500HD Outside Channel Reinforcement 96

C 10516 Utility, 2 Door, Crossmember Arrangement 97

K 10516 Utility, 2 Door, Crossmember Arrangement 98

C 10706 Utility, 4 Door, Crossmember Arrangement 99

K 10706 Utility, 4 Door, Crossmember Arrangement 100

C/K 10706 Utility, Spare Tire Carrier 101

C/K 10706 Utility, Platform Hitch Mounting 102

AXLE/SUSPENSION

C 1500/2500/3500 Front Axle/Tire Data Chart, 2 Wheel Drive 103

K 1500/2500/3500 Front Axle/Tire Data Chart, 4 Wheel Drive 104

C 3500HD Front Axle/Tire Data Chart, Chassis Cab, 15,000 GVWR 105

C 3500HD Rear Suspension Hanger Bracket Locations, Chassis Cab, 15,000 GVWR 106

C/K 1500 Series, Rear Axle/Tire Data Chart 107

C/K 200/300 Rear Axle/Tire Data Chart, Pickup 108

C/K 300 Rear Axle/Tire Data Chart, Chassis Cab 109

ENGINE

C/K Truck, Engine, General Arrangement 110

FUEL TANK

C/K 30943 Pickup, Crew Cab 111

C/K (310/314)03 Chassis Cab, 10,000, 11,000 and 12,000 lb. GVWR 112

C/K (310/314/318)03 Chassis Cab, 15,000 lb. GVWR 113

C 10706–2 Wheel Drive Utility 114

K 10706–4 Wheel Drive Utility 115

EXHAUST

C/K (107/109)(03/53) Pickup, 4.3L Gas Engine, Option L35 116

C/K (1/2)(07/09)(03/53) Pickup, 5.0L Gas Engine, Option L30 117

C/K (1/2)(07/09)(03/53) Pickup, 5.7L Gas Engine, Option L31 118

C/K (1/2)0906 Suburban, 5.7L Gas Engine, Option L31 and 7.4L Gas Engine, Option L29 119

C/K 200 & C6P–C/K 309(03/53) Pickup, 5.7L Gas Engine, Option L31 and 7.4L Gas Engine, Option L29 120

C/K 30943 Crew Cab, 5.7L Gas Engine, Option L31 and 7.4L Gas Engine, Option L29 121

C/K (310/314)03 Chassis Cab, 10.000 and 12,000 lb. GVWR, 5.7L Gas Engine, Option L31 and 7.4L Gas Engine Option L29 . 122

C 3500HD – Chassis Cab, 15,000 GVWR, 7.4L Gas Engine, Option L29 123

C/K 10516 w/5.7L Gas Engine, Option L31 ..... **124**

C/K 10706 w/5.7L Gas Engine, Option L31 ..... **125**

ELECTRICAL

Ordering Information **126**

Electrical System Interfacing Guidelines **126**

General Discussion 126

High Idle Control – (Diesel Vehicles Only) **126**

Neutral Safety Switch Connection **128**

Separated Function Stop/Turn Lamps **130**

Procedure: 130

Continuous Powered Memory Circuits (Diesel) **130**

Auxiliary Electrical Loads **132**

HVAC Controls **134**

Ignition Power Feed Interfacing **134**

C/K Truck (New)

BODY BUILDERS INSTRUCTIONS 1

Section 0 – General Instructions 1

Section 1 – Body 1

Conversions 2

Air Conditioning 2

Rear Air Conditioning 2

Section 2 – Frame 2

Flanges 2

Holes 2

Welding 2

Alterations 3

Shear Plate Attachments 3

Section 3 – Front Suspension 3

Section 4 – Rear Suspension 3

Section 5 – Brakes 3

Section 6 – Engine 4

Section 7 – Transmission 5

Section 8 – Fuel and Exhaust 5

Fuel Systems 5

Fuel Fill 5

Fuel Lines 6

Fuel Tank 6

Gaseous Fuel Conversions 6

Exhaust System 7

Section 9 – Steering 7

Section 10 – Tires 7

Section 12 – Electrical Battery and Battery Cables 8

Auxiliary Battery (Gasoline Engines Only) 8

Accessory Power Supply Feed 8

Section 13 – Cooling 9

Model Symbol Chart 10

CHASSIS

C/K (15/25)703 General Arrangement 11

SNOWPLOW INSTALLATION 12

PICKUP BOX REMOVAL PROGRAM 12

BODY

C/K 15703 Regular Cab with Short box 13

C/K (15/25)903 Regular Cab with Long Box 14

C/K 15703 Regular Cab, Sportside 15

C/K (15/25)753 Extended Cab with Short Box 16

C/K (15/25)953 Extended Cab with Long Box 17

C/K 15753 Extended Cab, Sportside 18

C/K (15/25)(7/9)03 Regular Cab Interior 19

C/K (15/25)(7/9)53 Extended Cab Interior 20

C/K (15/25)(7/9)(03/53) Interior Seating Positions 21

C/K (15/25)(7/9)(03/53) Front Floor Seat Mounting Locations 22

C/K (15/25)(7/9)03 Regular Cab Exterior 23

C/K (15/25)(7/9)53 Extended Cab Exterior 24

C/K (15/25)(7/9)(03/53) Door Openings 25

C/K (15/25)(7/9)(03/53) Front End Sheet Metal 26

C/K (15/25)(7/9)(03/53) Outside, Rearview Mirror Options 27

C/K (15/25)(7/9)(03/53) Cab Profile Nominal, Regular/Extended Cab 28

C/K (15/25)(7/9)(03/53) Hood Profile (Chevy) 29

C/K (15/25)(7/9)(03/53) Hood Profile (GMC) 30

C/K (15/25)(7/9)(03/53) Hood Inner Panel 31

C/K (15/25)(7/9)(03/53) Stake Pockets 32
C/K (15/25)(7/9)(03/53) Fleetside 33
C/K (15/25)(7/9)(03/53) Fleetside, Top Rail 34
C/K (15/25)(7/9)(03/53) Fleetside, Inner Side Panel 35
C/K 157(03/53) Sportside 36
C/K 157(03/53) Sportside, Top Rail 37
C/K 157(03/53) Sportside, Inner Side Panel 38

FRAME

C/K 15703 Rail and Crossmember Arrangement 39
C/K 15903 Rail and Crossmember Arrangement 40
C/K 25903 Rail and Crossmember Arrangement 41
C/K 15753 Rail and Crossmember Arrangement 42
C/K 15953 Rail and Crossmember Arrangement 43
C/K 25753 Rail and Crossmember Arrangement 44
C/K 25953 Rail and Crossmember Arrangement 45
C 15000 Front Frame 46
C 25000 Front Frame 47
K 15000 Front Frame 48
K 25000 Front Frame 49
C/K (15/25)000 Spare Tire Carrier 50
C/K (15/25)000 Platform Hitch Mounting 51

AXLE/SUSPENSION

C (15/25)000 Front Axle/Tire Data, 2 Wheel Drive 52
K (15/25)000 Front Axle/Tire Data, 4 Wheel Drive 53
C/K (15/25)000 Rear Axle/Tire Data 54

FUEL TANK

26 Gallon Fuel Tank 55
34 Gallon Fuel Tank 56

EXHAUST

4.3L Gas Engine, Option L35 57
4.8L Gas Engine, Option LR4 58
5.3L Gas Engine, Option LM7 59
6.0L Gas Engine, Option LQ4 60
6.5L Turbo Diesel, Option L65 61

BODY BUILDERS INSTRUCTIONS **1**

Section 0 – General Instructions **1**

Section 1 – Body **1**

Conversions 2
Air Conditioning 2
Rear Air Conditioning 2

Section 2 – Frame **2**

Holes 2
Welding 2
Alterations 3

Section 3 – Front Suspension **3**

Section 4 – Rear Suspension **3**

Section 5 – Brakes **3**

Section 6 – Engine **3**

Section 7 – Transmission **5**

Section 8 – Fuel and Exhaust **5**

Fuel Systems 5
Fuel Fill 5
Fuel Lines 5
Fuel Tank 6
Exhaust System 6

Section 9 – Steering **6**

Section 10 – Tires **7**

Section 12 – Electrical Battery and Battery Cables **7**

Accessory Power Supply Feeds 8

Section 13 – Heating/Cooling **9**

Valve Sources: 9

CHASSIS

L/M 11005 General Arrangement, Exterior **10**

L/M 11006 General Arrangement, Exterior **11**

L/M 110(05, 06) General Arrangement, Interior **12**

L/M 110(05, 06) General Arrangement, Interior **13**

BODY

L/M 110(05, 06F) Bumper, Tailgate and Dutch Door **14**

L/M 110(05, 06) Seat Mounting Hole Locations **15**

L/M 110(05, 06) Roof Rack Mounting **16**

FRAME

Refer to Chassis–General Arrangement 10–13

AXLE/SUSPENSION

Refer to Chassis–General Arrangement 10–13

FUEL TANK

Refer to Chassis–General Arrangement 10–13

EXHAUST

Refer to Chassis–General Arrangement 10–13

ELECTRICAL

Ordering Information **17**

NOTE: This vehicle has two air-bags–one air bag for the driver and another air bag for the right front passenger. To help prevent unwanted inflation, see GM Service Manual for Diagnostic and Service Procedures before performing any service.

G VAN (GMT 600)

BODY BUILDERS INSTRUCTIONS **1**

Section 0 – General Instructions **1**
Welding 1
Labels 1

Section 1 – Body **2**
Conversions 2
Air Conditioning 2
Rear Air Conditioning 2

Section 2 – Frame **3**
Flanges 3
Holes 3
Alterations 3
Shear Plate Attachments 3
Trailer Towing 3

Section 3 – Front Suspension **3**

Section 4 – Rear Suspension **4**

Section 5 – Brakes **4**

Section 6 – Engine **4**

Section 7 – Transmission **5**

Section 8 – Fuel and Exhaust **6**
Fuel Systems 6
Fuel Fill 6
Fuel Lines 6
Fuel Tank 6
Gaseous Fuel Conversions 7
Exhaust System 7

Section 9 – Steering **8**

Section 10 – Tires **8**

Section 12 – Electrical Battery and Battery Cables **8**
Battery Installation 8
Accessory Power Supply Feeds 10

Section 13 – Cooling **10**

CHASSIS

G (114/214/217/314/317)(05/06) General Arrangement **11**

BODY

G (114/214/214)(05/06) 135” Wheelbase, Exterior, 5, 8 or 12 Passenger **12**

G (114/214/314)(05/06) 135” Wheelbase, Interior, 5, 8 or 12 Passenger **13**

G (217/317)(05/06) 155” Wheelbase, Exterior **14**

G (217/317)(05/06) 155” Wheelbase, Interior, 5, 8 or 12 Passenger **15**

G (217/317)(05/06) 155” Wheelbase, Interior, 15 Passenger **16**

G 00000 Seat Riser Assembly Mounting **17**

G (114/214/217/314/317)(05/06) Roof Bows, Pedal Positions and Steering Wheel **18**

G (114/214/217/314/317)(05/06) Exterior, Glass **19**

G (114/214/217/314/317)(05/06) Sign Area **20**

G (315/318/319)(03/32) Cutaway, Exterior **21**

G (315/318/319)(03/32) Cutaway, Interior **22**

Cutaway, Rear Flange **23**

FRAME

G (114/214)(05/06) Light Duty Crossmember Arrangement, 135” Wheelbase **24**

G (214/314)(05/06) Heavy Duty Crossmember Arrangement, 135” Wheelbase **25**

G 217(05/06) Light Duty Crossmember Assembly, 155” Wheelbase **26**

G (217/317)(05/06) Heavy Duty Crossmember Arrangement, 155” Wheelbase 27

G 315(03/32) Heavy Duty Cutaway Crossmember Arrangement, 139” Wheelbase 28

G 318(03/32) Heavy Duty Cutaway Crossmember Arrangement, 159” Wheelbase 29

G 319(03/32) Heavy Duty Cutaway Crossmember Arrangement, 177” Wheelbase 30

G (114/214/217/314/317)(05/06) Spare Tire Carrier 31

G (114/214/217/314/317)(05/06) Trailer Hitch, 135”/155” Wheelbase .. 32

AXLE/SUSPENSION

G (114/214/217/314/317)(05/06) Front Axle/Tire Data Chart 33

G (114/214/217/314/317)(05/06) Rear Axle/Tire Data Chart 34

G (315/318/319)(03/32) Front Axle/Tire Data Chart 35

G (315/318/319)(03/32) Rear Axle/Tire Data Chart 36

FUEL TANK

G (114/214/217/314/317)(05/06) General Arrangement, 135”/155” Wheelbase 37

G (315/318/319)(03/32) General Arrangement, 35 Gallon and 55 Gallon 38

EXHAUST

G (114/214/217/314/317)(05/06) Muffler Arrangement, 135”/155” Wheelbase 39

G (114/214/217/314/317)(05/06) Light Duty Converter Assembly, Engine Options L30, L31, L35 40

G (217/317)(05/06) Heavy Duty Converter Assembly, Engine Options L31 California, L35 41

G (217/317)(05/06) Heavy Duty Converter Assembly, Engine Options L31, L29 42

G (217/317)(05/06) Heavy Duty Converter Assembly, Engine Option L65 43

G 315(03/32) Heavy Duty Cutaway Converter/Muffler Assembly, Engine Option L29/L31 44

G (318/319)(03/32) Heavy Duty Cutaway Converter/Muffler Assembly, 159”/177” Wheelbase, Engine Option L29/L31 45

G (315/318/319)(03/32) Heavy Duty Cutaway Converter/Muffler Assembly, 139”/159”/177” Wheelbase, Engine Option L65 46

ELECTRICAL

Ordering Information 47

NOTE: This vehicle has two air bags–one air bag for the driver and another air bag for the right front passenger. To help prevent unwanted inflation, see GM Service Manual for Diagnostic and Service Procedures before performing any service.

P32/42 CHASSIS

BODY BUILDERS INSTRUCTIONS **1**

Section 0 – General Instructions **1**

Section 1 – Body **1**

Conversions 2

Chassis 2

Air Conditioning 2

Section 2 – Frame **3**

Flanges 3

Holes 3

Welding 3

Alterations 3

Shear Plate Attachments 3

Trailer Towing 4

Section 3 – Front Suspension **4**

Section 4 – Rear Suspension **4**

Section 5 – Brakes **4**

Auxiliary Braking Systems 6

Section 6 – Engine **6**

Section 7 – Transmission **7**

Shift Cables 8

Section 8 – Fuel and Exhaust **8**

Fuel Systems 8

Temporary Tank 8

Fuel Fill 8

Fuel Lines 9

Fuel Tank 9

Exhaust System 10

Section 9 – Steering **10**

Section 10 – Tires/Wheels **10**

Section 12 – Electrical Battery and Battery Cables **11**

Battery Installation 11

Section 13 – Heating/Cooling **13**

Heater 13

CHASSIS

P 30032 General Arrangement, Diesel Engine, Option L65, 6.5L Turbo HO **14**

P 30032 General Arrangement, Diesel Engine, Option L65, 6.5L Turbo HO **15**

P 30042 General Arrangement, Diesel Engine, Option L57, 6.5L HO w/FL6 Independent Front Suspension **16**

P 30042 General Arrangement, Diesel Engine, Option L57, 6.5L HO w/FL6 Independent Front Suspension **17**

P 30042 General Arrangement, Gas Engine, Option L31, 5.7L V8 w/FK4, I-Beam Front Suspension **18**

P 30042 General Arrangement, Gas Engine, Option L31, 5.7L V8 w/FK4 I–Beam Front Suspension, Option FK4 ..... **19**

P 30042 General Arrangement, Gas Engine, Option L31, 5.7L V8, w/FL6 Independent Front Suspension **20**

P 30042 General Arrangement, Gas Engine, Option L31, 5.7L V8, w/FL6 Independent Front Suspension **21**

P 30042 General Arrangement, Gas Engine, Option L35, 4.3L V6 w/FK4 I–Beam Front Suspension **22**

P 30042 General Arrangement, Gas Engine, Option L35, 4.3L V6 w/FK4 I–Beam Front Suspension **23**

P 30042 General Arrangement, Gas Engine, Option L35, 4.3L V6 w/FL6 Independent Front Suspension **24**

P 30042 General Arrangement, Gas Engine, Option L35, 4.3L V6 w/FL6 Independent Front Suspension **25**

P 30042 General Arrangement, Gas Engine, Option L35, 4.3L V6 w/FL5/FL6 Independent Front Suspension **26**

P 30042 General Arrangement, Gas Engine, Option L35, 4.3L V6 w/FL5/FL6 Independent Front Suspension **27**

P 30042 General Arrangement, Diesel Engine, Option L57, 6.5L HO w/FK4/FK5 I–Beam Front Suspension 28

P 30042 General Arrangement, Diesel Engine, Option L57, 6.5L HO w/FK4/FK5 I–Beam Front Suspension 29

P 30042 General Arrangement, H Point Locations w/I–Beam Front Suspension Options FK4/FK5, without I–Beam Front Suspension, Options FL5/FL6/FL7 30

P 30042 General Arrangement, School Bus Application, Option B3D/B3M 31

P 30032 Auto Apply Park Brake Harness Ground 32

BODY

P 30000 Instrument Cluster Location 33

FRAME

P 30042 Body Mounting Hole Location–P 30000 Battery Mounting Hole Location 34

AXLE/SUSPENSION

P 30000 Chassis Data 35

P 30032 Taperleaf Suspension 36

ENGINE

P 30042 Gas Engine, 5.7L V8, Option L31 37

P 30042 Gas Engine, 4.3L V6, Option L35 38

P 30032 Gas Engine, 7.4L V8, Option L29 39

P 30032 Diesel Engine, 6.5L Turbo Ho, Option L65 40

P 30042 Diesel Engine, 6.5L HO, Option L57 41

P 300(32/42) Engine Removal Space Requirements and Deaeration Cooling System 42

P 30042 Air Conditioning Fittings 43

P 30042 Air Conditioning Compressor Locations 44

FUEL TANK

P 300(32/42) Fuel Filler Neck 45

P 30000 Fuel Tank Arrangement 46

P 30000 Temporary Fuel Tank Arrangement 47

ELECTRICAL

P 30000 Center High Mounted Stop Lamp (CHMSL) 48

P 300(32/42) Lamp Mounting 49

P 300(32/42) Instrument Panel, Cut Out 50

Ordering Information 51

P12 CHASSIS

BODY BUILDERS INSTRUCTIONS 1

Section 0 – General Instructions 1

Section 1 – Body 1

Temporary Shipping Supports 2

Body Attachment to Panel Asm-Floor and Dash (Driver's Island) 2

Steering Column and Support 2

Recommended "H" Point Seat Location 2

Conversions 2

Air Conditioning 2

Section 2 – Frame 3

Flanges 3

Holes 3

Welding 3

Alterations 3

Shear Plate Attachments 3

Trailer Towing 4

Section 3 – Front Suspension 4

Section 4 – Rear Suspension 4

Section 5 – Brakes 4

Auxiliary Braking Systems 5

Section 6 – Engine 5

Section 7 – Transmission 6

Section 8 – Fuel and Exhaust 7

Fuel Systems 7

Temporary Tank 7

Fuel Fill 7

Fuel Lines 7

Fuel Tank 8

Exhaust System 8

Section 9 – Steering 9

Section 10 – Tires/Wheels 9

Section 12 – Electrical 9

Battery Installation 9

Section 13 – Heating/Cooling 11

Heater 12

BODY

P 32012 Drivers Island 13

P 32012 Instrument Cluster and Steering Wheel Tilt 14

CHASSIS

P 32012 General Arrangement 15

P 32012 General Arrangement 16

P 32012 Front and Rear Axle/Tire Data 17

P 32012 Front Suspension 18

P 32012 7.4L Gas Engine, Option L21 19

P 32012 Air Conditioning Fittings and Compressor Locations 20

P 32012 Air Induction and Radiator Fill 21

P 32012 Fuel Tank and Filler Neck Arrangement 22

ELECTRICAL

P 32012 Instrument Panel Cut-Out 23

FRAME HEIGHT AND RAMP ANGLE DATA

S/T TRUCK

S/T 10003 Pickup 1
Heights (To Ground) 1
Angle 1
Approach Angle(s) (Bottom of) 1
Departure Angle(s) (Bottom of) 1
S 10603 108.0” Wheelbase 2
S 10803 118.0” Wheelbase 2
S 10653 123.0” Wheelbase 2
T 10603 108.0” Wheelbase 3
T 10803 118.0” Wheelbase 3
T 10653 123.0” Wheelbase 3

S/T 10506 4–Door Utility 4
Heights (To Ground) 4
Angle 4
Approach Angle(s) (Bottom of) 4
Departure Angle(s) (Bottom of) 4
S 10506 107.0” Wheelbase 5
T 10506 107.0” Wheelbase 5

S/T 10516 2–Door Utility 6
Heights (To Ground) 6
Angle 6
Approach Angle(s) (Bottom of) 6
Departure Angle(s) (Bottom of) 6
S 10516 100.5” Wheelbase 7
T 10516 100.5” Wheelbase 7

C/K TRUCK (CURRENT)

C/K Truck (Current) 8
Heights (To Ground) 8
Angle 8
Approach Angle(s) (Bottom of) 8
Departure Angles(s) (Bottom of) 8
C 10516 111.5” Wheelbase 9
C 10706 117.5” Wheelbase 9
C 10753 141.5” Wheelbase 9
C 10906 131.5” Wheelbase 10
K 10516 111.5” Wheelbase 10
K 10706 117.5” Wheelbase 11
K 10753 141.5” Wheelbase 11
K 10906 131.5” Wheelbase 12
C 20743 154.5” Wheelbase 12
C 20903 131.5” Wheelbase 12
C 20906 131.5” Wheelbase 13
C 20953 155.5” Wheelbase 13
K 20743 154.5” Wheelbase 13
K 20753 141.5” Wheelbase 14
K 20903 131.5” Wheelbase 14
K 20906 131.5” Wheelbase 14
K 20953 155.5” Wheelbase 15
C 30743 154.5” Wheelbase 15
C 30903 131.5” Wheelbase 15
C 30943 168.5” Wheelbase 16
C 30953 155.5” Wheelbase 16
C 31003 135.5” Wheelbase 17
C 31403 159.5” Wheelbase 18
C 31803 183.5” Wheelbase 18
K 30743 154.5” Wheelbase 19
K 30903 131.5” Wheelbase 19
K 30943 168.5” Wheelbase 20
K 30953 155.5” Wheelbase 20
K 31003 135.5” Wheelbase 20
K 31403 159.5” Wheelbase 21

FRAME HEIGHT AND RAMP ANGLE DATA

C/K TRUCK (NEW)

C/K Truck (New) 22
Heights (To Ground) 22
Angle 22
Approach Angle(s) (Bottom of) 22
Departure Angles(s) (Bottom of) 22
C 15703 119” Wheelbase 23
C 15753 143.5” Wheelbase 23
C 15903 133” Wheelbase 23
C 15953 157.5” Wheelbase 24
K 15703 119” Wheelbase 24
K 15753 143.5” Wheelbase 24
K 15903 133” Wheelbase 25
K 15953 157.5” Wheelbase 25
C 25753 143.5” Wheelbase 25
C 25903 133” Wheelbase 26
C 25953 157.5” Wheelbase 26
K 25753 143.5” Wheelbase 26
K 25903 133” Wheelbase 26
K 25953 157.5” Wheelbase 27

L/M VAN

L/M 110(05, 06) 28
Heights (To Ground) 28
Angle 28
Approach Angle(s) (Bottom of) 28
Departure Angle(s) (Bottom of) 28
L 11005 111.0” Wheelbase 29
L 11006 111.0” Wheelbase 29
M 11005 111.0” Wheelbase 29
M 11006 111.0” Wheelbase 30

G–VAN (GMT 600)

G Van (GMT 600) 31
Heights (To Ground) 31
Angle 31
Approach Angle(s) (Bottom of) 31
Departure Angle(s) (Bottom of) 31
G 11405 135.0” Wheelbase 32
G 11406 135.0” Wheelbase 32
G 21405 135.0” Wheelbase 32
G 21406 135.0” Wheelbase 32
G 21705 155.0” Wheelbase 33
G 21706 155.0” Wheelbase 33
G 31405 135.0” Wheelbase 33
G 31406 135.0” Wheelbase 33
G 31503 139.0” Wheelbase 34
G 31532 139.0” Wheelbase 34
G 31705 155.0” Wheelbase 34
G 31706 155.0” Wheelbase 35
G 31803 159.0” Wheelbase 35
G 31832 159.0” Wheelbase 35
G 31903 177.0” Wheelbase 36
G 31932 177.0” Wheelbase 36

P32/42 CHASSIS

P 30032 Models w/Independent Front Suspension 37
Heights (To Ground) 37
Angle 37
Approach Angle(s) (Bottom of) 37
Departure Angle(s) (Bottom of) 37
P 31432 158.5” Wheelbase 38
P 31832 178.0” Wheelbase 38
P 31932 190.0” Wheelbase 38
P 32032 208.0” Wheelbase 39
P 32132 228.0” Wheelbase 39

FRAME HEIGHT AND RAMP ANGLE DATA

P 30042 Models with Independent Front Suspension 40
Heights (To Ground) 40
Angle 40
Approach Angle(s) (Bottom of) 40
Departure Angle(s) (Bottom of) 40
P 30842 125.0” Wheelbase 41
P 31042 133.0” Wheelbase 41
P 31442 157.0” Wheelbase 42
P 31842 178.0” Wheelbase 42

P 00042 Models with “I” Beam FK4/FK5 Front Axle 43
Heights (To Ground) 43
Angle 43
Approach Angle(s) (Bottom of) 43
Departure Angle(s) (Bottom of) 43
P 30842 125.0” Wheelbase 44
P 31042 133.0” Wheelbase 44
P 31442 157.0” Wheelbase 45
P 31842 178.0” Wheelbase 45

P12 CHASSIS

P 30012 Models with “I” Beam F10/FK8 Front Axle 46
Heights (To Ground) 46
Angle 46
Approach Angle(s) (Bottom of) 46
Departure Angle(s) (Bottom of) 46
P 32012 208.0” Wheelbase 47